



LEVEL TOP POLISHING GUIDE



DIAMOND TOOLING

SASE EQUIPMENT

- Initial cut using 80 grit Blue double-segment metal bond (Larger equipment may require 120 grit for initial cut)
- Cross cut using 150 grit Blue double-segment metal bond
- Densify
- 100 grit 3" puck-style resin bond
- 200 grit 3" puck-style resin bond
- 400 grit 3" puck-style resin bond
- 800 grit 3" resin polishing pad
- 1500 grit 3" resin polishing pad

Next day apply Euclid Guard and burnish using 800 grit and 1500 grit burnishing pads.



HUSQVARNA EQUIPMENT

- Initial Cut: 50 grit Elite-Grind G1440 (pink) double segment metal bond (4 total passes - 2 length-wise, 2 width-wise, alternating)
- Cross Cut: 100 grit Elite-Grind G1440 (pink) double segment metal bond (2 total passes - 1 length-wise, 1 width-wise)
- Densify w/ sodium silicate or lithium silicate
- 50 grit (Velcro) P 1200 series 3" puck style resin bond
- 100 grit (Velcro) P 1200 series 3" puck style resin bond
- 200 grit HiperFlex FP40 pads 9" diameter
- 400 grit HiperFlex FP40 pads 9" diameter
- 800 grit HiperFlex FP40 pads 9" diameter
- 1500 grit HiperFlex FP40 pads 9" diameter (if desired)
- 3000 grit HiperFlex FP40 pads 9" diameter (if desired)



A full scale mock-up with the specific polishing contractor and polishing equipment is always recommended for best results.

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