Master Format #: 00 00 00

EUCEM™ AMA 28 MAX

EUCLID CHEMICAL

HIGH PERFORMANCE CEMENT GRINDING AID

PRODUCT INFORMATION

PACKAGING

Available in 55 gal (208 L) drums, 264 gal (1000 L) totes, and bulk

SHELF LIFE

12 months

SPECIFICATIONS/COMPLIANCES

ASTM C465

TECHNICAL INFORMATION

Cl- lons Content: <0.1%
Na₂O Equivalent: < 1.0%
Freezing Point: <-15°C
Flash Point: >100°C

Color: brown

DESCRIPTION

EUCEM AMA 28 MAX is a cement additive specifically formulated to improve the grinding of minerals and particularly recommended for grinding cements containing limestone.

PRODUCT CHARACTERISTICS

FEATURES & BENEFITS

- Increased mill production (10% to 25%) depending on the efficiency of the equipment and the characteristics of the material to be ground
- Increased mechanical strength at 28 days of the cement without any negative secondary effect
- Reduces grinding energy costs
- Improves physical properties of the ground material.
- Improves performance in both closed and open circuit systems at equal specific surface area or equal sieve residues
- Increased bulk density
- Improvement of the powder flow characteristics before, during and after storage
- Substantial reduction of the risk of false set due to the lower grinding temperatures
- Improvement of the cement particle size distribution, resulting in more thorough hydration
- Reduction of plastic shrinkage (initial set)

PRODUCT SPECIFICATION

% Solids	Specific Gravity @ 77°F (25 °C)	pH per Electrode
(ASTM C494)	(ASTM D1298)	@ 77°F (25 °C)
68.0 - 71.0	1.055 - 1.095	8.5 - 11.5

DIRECTIONS FOR USE

DOSAGE

The dosage range is from 0.40 lb per short ton (0.2 kg per metric ton) to 1.0 lb per short ton (0.5 kg per metric ton) of cement (active ingredients basis). Industrial trials are required to determine the optimum dosage.

PROCEDURE

EUCEM AMA 28 MAX may be introduced directly into the mill or onto the feed conveyor belt. A dosing pump is required to introduce the correct dosage into the mix. Our field technicians are ready to provide advice and assistance in the use of product.

VISCOSITY

Eucem AMA 28 MAX Viscocity 1000 900 800 700 600 Viscosity, cps 500 400 300 200 100 25 35 40 50 55 70 75 30 Temperature (°F)

PRECAUTIONS/LIMITATIONS

- Store EUCEM AMA 28 MAX at temperatures above 32°F (0°C). If the product freezes, its properties can be recovered after thawing and agitating thoroughly.
- Do not store the product at temperatures above 100 °F (38°C) for long periods.
- Do not mix with any other product without previous notice.
- Refer to Safety Data Sheet for additional information.